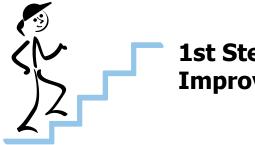
Standardised Work





Define the Work to be Done

"Without standards, there can be no improvement"



Efficiently

1st Step of **Improvement**

Ensures Work is done:

Safely



BEST



Work Method Quality





LEAST



Waste



LOWEST



Cost

Work Cell /

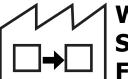
Area Flow

2. PROCESS

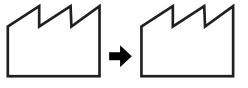
Work at all Levels



Individual Work Flow



Work **Streams**



Extended Flow

LEAN TRANSFORMATION FRAMEWORK

1 VALUE-DRIVEN PURPOSE: What Problem are we trying to solve?



& leadership behaviours

What management system

are required to support the new way of working?

(5) What Basic Thinking, Mindset & Assumptions drive this change?

4 Types of Standardised Work

ТҮРЕ	1	2	3	4
DESCRIPTION	REPETITIVE	VARIABLE	LONG	BUSINESS

Pre-Conditions ~ **Process Stability**





Abnormalities



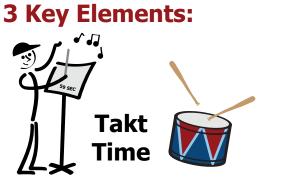
3 How do we

develop the

capabilities

we need?

Minimise Fluctuations







Roles & Responsibilities Flexibility Multi Skilled Supports Employee Kaizen Make the **Involvement Work Easier Teamwork RESULTS** P-D-C-A **Improve** STANDARDS **Further** Leadership



3. PEOPLE



Recognise, Teach, **Coach & Feedback**

