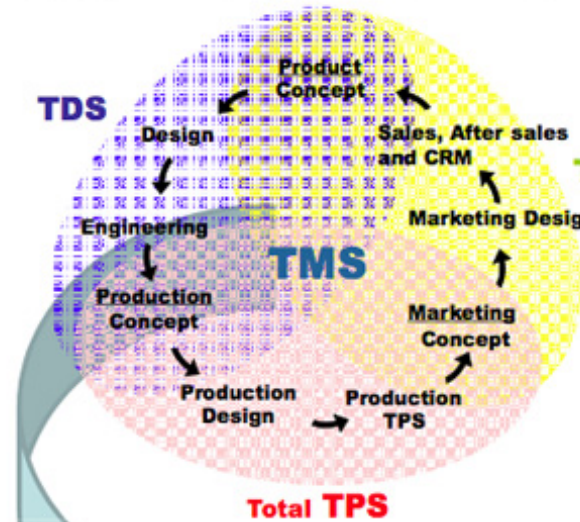


Oobeya Reminders

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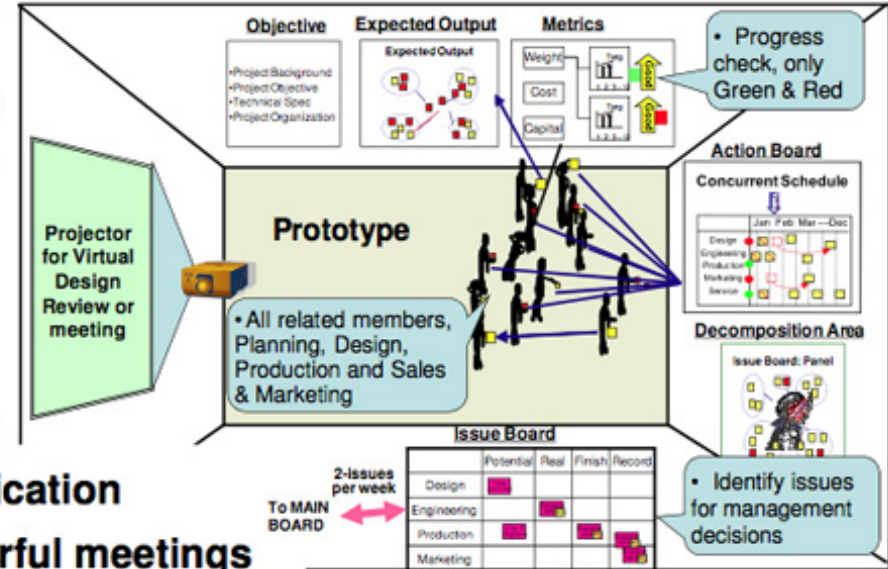


TMS: A comprehensive Lean management system



Oobeya: A window into the system, providing...

- Collaboration
- Problem solving
- Policy deployment
- Long-term planning
- Enhanced communication
- Shorter, more powerful meetings



Contents	Activity	Activity
1. Corporate management	101. Capital of assets management	101.1. Target setting
	102. Policy deployment	102.1. Production planning
	103. Organizational power	103.1. Quality management
	104. Incentive system	104.1. Process & Production Design
	105. Audit	105.1. Production and TP
	106. Customer relation	106.1. Product and brand
	107. Financial strategy	107.1. Product planning
	108. Financial strategy: Growth	108.1. Sales planning
	109. Profit control: Short term	109.1. Internal organization
	110. Profit planning: Mid & long term	110.1. External organization
2. Finance (Financial accounting)	201. Management structure	
	202. Planning system	
	203. Cost planning	
	204. Capital management	
	205. Budget control	
	206. Purchasing	
	207. Cost management	
	208. Global strategy	
	209. Education	
	210. Local organization	
3. Cost planning (Management accounting)	301. Support organizations	
	302. Support organizations	
	303. Global purchasing	
	304. Pull planning	
	305. Organization chart development	
	306. Oobeya Project management (OoP)	
	307. Oobeya Project management (OoP)	
	308. Oobeya Project management (OoP)	
	309. Quality assurance standard	
	310. QA with competitors	
4. Pull Planning	401. Pull for customer	
	402. Pull for products	
	403. Pull for components	
	404. Pull for drawings	
	405. Pull for materials	
	406. Pull for information	
	407. Cost planning	
	408. V&VA	
	409. Parts connected various, Mokka	
	410. Weight planning	
5. Design review (DR)	501. Feedback sheet	
	502. Design process & process	
	503. Design check sheet	
	504. Design standard	
	505. Technical standard	
	506. Technical standard	
	507. Technical report	
	508. Technical report	
	509. Technical report	
	510. Technical report	
6. Feedback system	601. Feedback sheet	
	602. Design process & process	
	603. Design check sheet	
	604. Design standard	
	605. Technical standard	
	606. Technical standard	
	607. Technical report	
	608. Technical report	
	609. Technical report	
	610. Technical report	
7. Design to cost	701. Feedback sheet	
	702. Design process & process	
	703. Design check sheet	
	704. Design standard	
	705. Technical standard	
	706. Technical standard	
	707. Technical report	
	708. Technical report	
	709. Technical report	
	710. Technical report	
8. Technical know-how	801. Feedback sheet	
	802. Design process & process	
	803. Design check sheet	
	804. Design standard	
	805. Technical standard	
	806. Technical standard	
	807. Technical report	
	808. Technical report	
	809. Technical report	
	810. Technical report	

- Tiered, hierarchical approach
- Clear, focused targets to empower teams and drive accountability
- Deep reflections and strategic planning
- Visibility of knowledge work & metrics to foster continuous improvement
- Quality improvements via standard work and disciplined process approach